

Koch and Company offers you an impressive selection of options in their Fire Door line. Custom designs are available to lend distinctive personality to your home.

All Koch and Company panel door designs are available with a fire rating, allowing you the same consistent beauty as our non-rated doors. You'll never have to sacrifice style for safety with our architectural 1 3/4" stile and rail fire rated doors.



Available Wood Species

- Cherry
- Clear Alder
- Clear Pine
- Hem Fir
- Hickory
- Knotty Alder
- Maple
- Natural Birch
- Poplar
- Primed MDF
- Red Oak
- Sapele
- Walnut

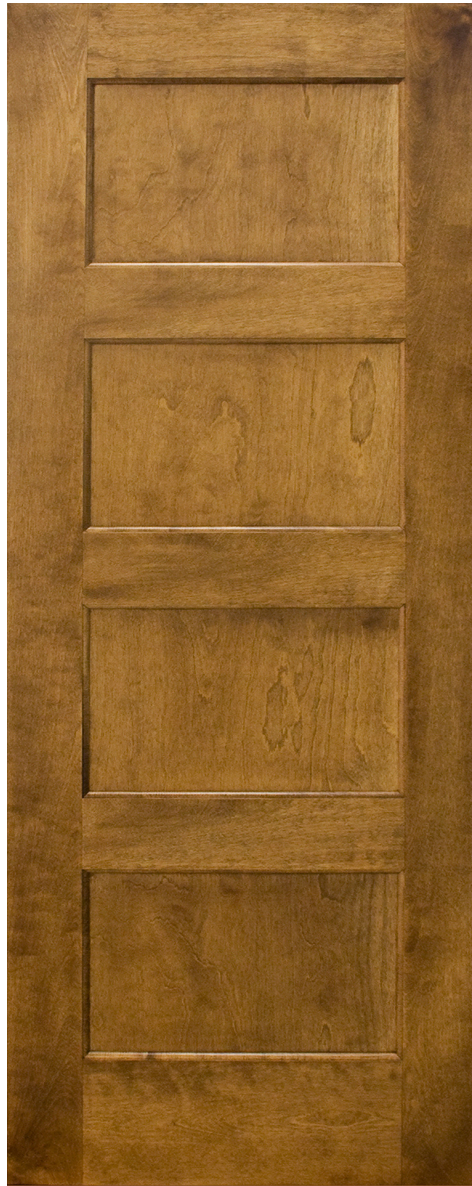
Other Species are available upon request.

CONTACT US!

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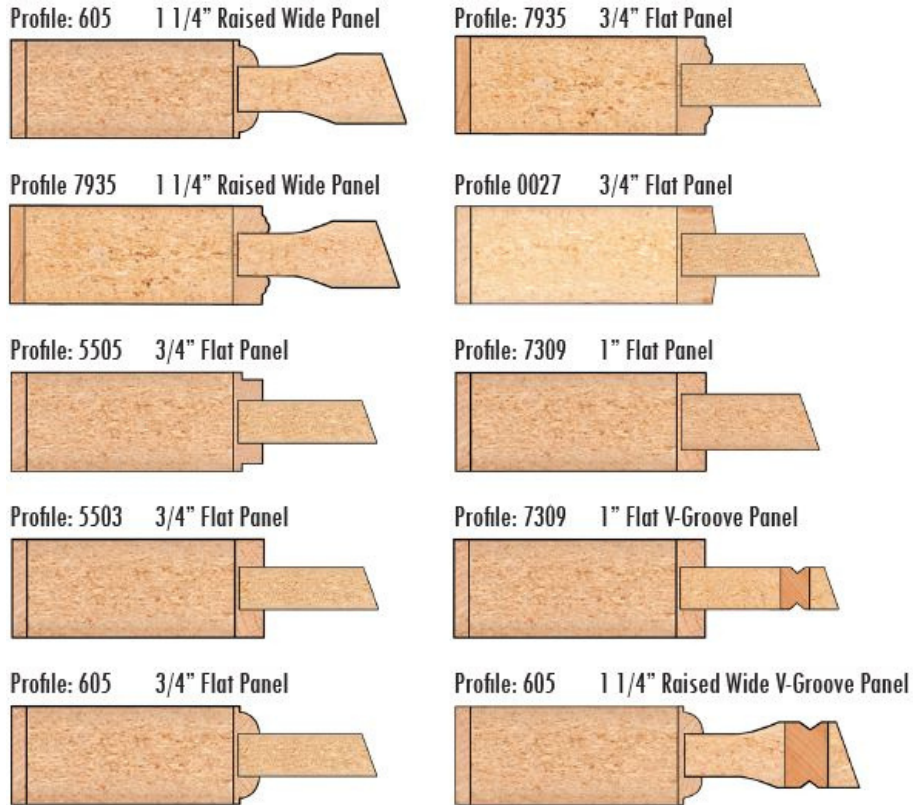


FIRE RATED

Make it safe, keep it beautiful!

AVAILABLE PROFILES

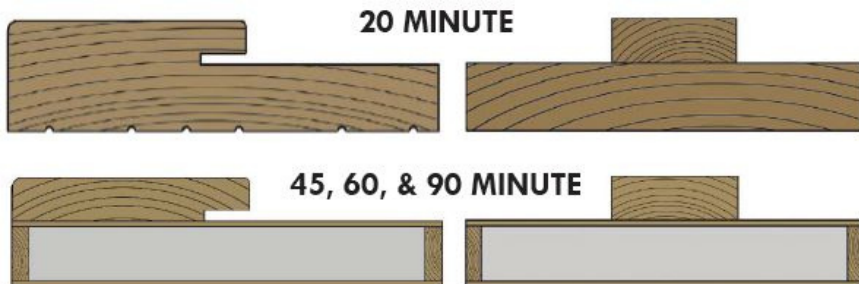
Panel Types: Raised Panel, Flat Panel & V-Groove Panel



All doors styles are available in Straight Top. Arch Top and Cathedral Top are available in all styles **except** 37, 44, 66, 67, 70, and 92.

WOOD FRAMES

Single Rabbet or Flat Jamb with Applied Stop



FIRE DOOR CAPABILITY CHART

Category A or Category B Positive Pressure Construction
(Category B requires Category G Edge Seal)

	20 Min	45 Min	60 Min	90 Min
Max Door Size	4/0x8/0 Single 7/0x8/0 Pair	4/0x8/0 Single 7/0x8/0 Pair	4/0x8/0 Single 7/0x8/0 Pair	4/0x8/0 Single
Hinges & Pivots	Per NFPA 80 Table 2-1 3.1	Per NFPA 80 Table 2-1 3.1	Per NFPA 80 Table 2-1 3.1	Per NFPA 80 Table 2-1 3.1
Locks	Cylinder, Mortise & Dead Bolt	Cylinder, Mortise & Dead Bolt	Cylinder, Mortise & Dead Bolt	Cylinder, Mortise & Dead Bolt
Closers	Surface Concealed	Surface	Surface	Surface
Flush Bolts	Listed Manual, Mortised Auto(DCI 960,962)	Listed Manual, Mortised Auto(DCI 960,962)	Listed Manual, Mortised Auto(DCI 960,962)	Listed Manual, Mortised Auto(DCI 960,962)
Fire Exit Devices	Surface	Surface	Surface	Surface
Auto Door Bottoms	Mortised, Surface	Mortised, Surface	Mortised, Surface	Mortised, Surface
Kick Plates	Surface	Surface	Surface	Surface

Tested for Compliance with the following standards:
ASTM E2074 (2004), USL 10(b) (2008),
ASTM E-152-81a, UBC 7-2 (1997),
CAN/ULC s104 1980 (R1985),
UBC 7-2 (1994)

